## § 60.434

Where  $(L_t)_f$  is the collective VOC solvent amount used at all the subject plant facilities during the performance test.

[47 FR 50649, Nov. 8, 1982, as amended at 65 FR 61761, Oct. 17, 2000]

## § 60.434 Monitoring of operations and recordkeeping.

- (a) After completion of the performance test required under §60.8, the owner or operator of any affected facility using waterborne ink systems or solvent-borne ink systems with solvent recovery systems shall record the amount of solvent and water used, solvent recovered, and estimated emission percentage for each performance averaging period and shall maintain these records for 2 years. The emission percentage is estimated as follows:
- (1) The performance averaging period for monitoring of proper operation and maintenance is a calendar month or 4 consecutive weeks, at the option of the owner or operator.
- (2) If affected facilities share the same raw ink storage/handling system with existing facilities, solvent and water used, solvent recovered, and emission percentages for the combined facilities may be documented. Separate emission percentages for only the affected facilities are not required in this case. The combined emission percentage is compared to the overall average for the existing and affected facilities' emission percentage determined during the most recent performance test.
- (3) Except as provided in article (4) of this paragraph, temperatures and liquid densities determined during the most recent performance test are used to calculate corrected volumes and mass quantities.
- (4) The owner or operator may choose to measure temperatures for determination of actual liquid densities during each performance averaging period. A different base temperature may be used for each performance averaging period if desired by the owner or operator.
- (5) The emission percentage is calculated according to the procedures under §60.433 (b) through (g), whichever applies, or by a comparable calculation which compares the total solvent recovered to the total solvent used at the affected facility.

## § 60.435 Test methods and procedures.

- (a) The owner or operator of any affected facility using solvent-borne ink systems shall determine the VOC content of the raw inks and related coatings used at the affected facility by:
- (1) Analysis using Method 24Å of routine weekly samples of raw ink and related coatings in each respective storage tank; or
- (2) Analysis using Method 24A of samples of each shipment of all purchased raw inks and related coatings; or
- (3) Determination of the VOC content from the formulation data supplied by the ink manufacturer with each shipment of raw inks and related coatings used.
- (b) The owner or operator of any affected facility using solvent-borne ink systems shall use the results of verification analyses by Method 24A to determine compliance when discrepancies with ink manufacturers' formulation data occur.
- (c) The owner or operator of any affected facility using waterborne ink systems shall determine the VOC and water content of raw inks and related coatings used at the affected facility by:
- (1) Determination of the VOC and water content from the formulation data supplied by the ink manufacturer with each shipment of purchased raw inks and related coatings used; or
- (2) Analysis of samples of each shipment of purchased raw inks and related coatings using a test method approved by the Administrator in accordance with §60.8(b).
- (d) The owner or operator of any affected facility shall determine the density of raw inks, related coatings, and VOC solvents by:
- (1) Making a total of three determinations for each liquid sample at specified temperatures using the procedure outlined in ASTM D1475-60, 80, or 90, which is incorporated by reference. It is available from the American Society of Testing and Materials, 1916 Race Street, Philadelphia, Pennsylvania 19103. It is also available for inspection at the National Archives and Records Administration (NARA). For information on the availability of this material at NARA, call 202-741-6030, or go